$\label{eq:continuous} \textbf{Enantioselective Organocatalytic α-Fluorination of } \\ \textbf{Cyclic Ketones}$

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Supporting Information

General Information. Commercial reagents were distilled prior to use following the guidelines of Perrin and Armarego.¹ Organic solutions were concentrated under reduced pressure on a Büchi rotary evaporator. Chromatographic purification of products was accomplished using forced-flow chromatography on Silicycle silica gel SiliaFlash F60 230-400 mesh according to the method of Still.² Thin-layer chromatography (TLC) was performed on Silicycle 0.25 mm silica gel F-254 plates. Visualization of the developed chromatogram was performed by fluorescence quenching or by using *p*-anisaldehyde or ceric ammonium molybdate (CAM). Gas Liquid Chromatography (GLC) and Supercritical Fluid Chromatography (SFC) assays to determine enantiometric excess were developed using racemic samples.

¹H, ¹³C and NMR spectra were recorded on Bruker UltrashieldTM Plus 500 (500 MHz, 125 MHz) and ¹⁹F NMR spectra were recorded on Varian Mercury 300 (282 MHz) as noted, and are internally referenced to residual protio solvent signals (note: CDCl₃ referenced at δ 7.26 ppm for ¹H and 77.23 ppm for ¹³C). Data for ¹H are reported as follows: chemical shift (δ ppm), multiplicity (s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet), integration, coupling constant (Hz), and assignment. Data for ¹³C and ¹⁹F NMR are reported as follows: chemical shift (δ ppm), multiplicity (s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet), and coupling constant (Hz). IR spectra were recorded on a Perkin Elmer Spectrum 100 FTIR spectrometer and are reported in terms of frequency of absorption (cm⁻¹). High Resolution Mass spectra were obtained from the Princeton University Mass Spectral Facility. Gas liquid chromatography (GLC) was performed on a Hewlett-Packard

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Perrin, D. D.; Armarego, W. L. F. Purification of Laboratory Chemicals; 3rd edition; Pergamon Press; Oxford, 1988.

² Still, W. C.; Kahn, M.; Mitra, A. J. J. Org. Chem. **1978**, 43, 2923.

6850 Series gas chromatograph equipped with a split-mode capillary injection system and flame ionization detectors using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column. Supercritical Fluid Chromatography (SFC) was perfomed on a Berger Minigram equipped with a diode array UV detector (λ = 214–258 nm) using a Chiralpak® ADH and ASH column (25 cm x 0.46 mm, 5 cm x 0.46 mm guard) as noted (4.0 mL/min). Optical rotations were recorded on a Jasco P-1010 polarimeter.

Starting Materials

9-amino(9-deoxy)epi-dihydroquinidine (9-epi-DHQDA): The triple HCl salt was prepared from hydroquinidine according to the procedure of McCooey and Connon.³ Isolation of the pure salt was accomplished by dissolving the residue (15 mmol scale reaction) in approx. 250 mL of MeOH while heating to 55 °C. EtOAc was dripped into the hot solution until the first signs of a fine powder begin to form. The solution was cooled to rt, then placed in a –20 °C freezer overnight. Care must be taken not to crash out the powder by adding additional EtOAc, which results in impure catalyst. The triple salt was free-based by partitioning between 1N NaOH and DCM, extracting 3 x with DCM, and drying over Na₂SO₄. 1.9g obtained, 29% yield.

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³ McCooey, S. H.; Connon, S. J. Org. Lett. **2007**, *9*, 599.

Other primary cinchona amines: 9-amino(9-deoxy)epi-quinidine (9-epi-QDA), 9-amino(9-deoxy)epi-cinchonine (9-epi-CA), pseudoenantiomeric 9-amino(9-deoxy)epi-cinchonidine (9-epi-CDA) were prepared according to procedure for 9-epi-DHQDA. 9-epi-DHQDA can be also easily prepared from 9-epi-QDA by simple hydrogenation in MeOH on Pd/C.

Ketones: 4,4-diphenylcyclohexanone,⁴ 4-isopropylidenecyclohexanone,⁵ dihydro-2*H*-pyran-3(4*H*)-one,⁶ (3a*R*,7a*S*)-7a-methylhexahydro-1*H*-indene-1,5-dione⁷ were prepared according to the literature methods. Other ketones: cyclohexanone, 4,4-dimethylcyclohexanone, 3,3-dimethylcyclohexanone, 1,4-cyclohexanedione monoethylene acetal (1,4-dioxaspiro[4.5]decan-8-one), 4-phenylcyclohexanone, tetrahydro-4*H*-pyran-4-one, 1-(*tert*-butoxycarbonyl)-4-piperidone, 5α-cholestan-3-one, 5α-pregnane-3,20-dione, cycloheptanone, cyclopentanone are commercially available.

Racemic samples of α-fluoroketones: 2-fluorocyclohexanone, 2-fluoro-4,4-dimethylcyclohexanone, 2-fluoro-4,4-diphenylcyclohexanone, 2-fluoro-5,5-dimethylcyclohexanone and 2-fluoro-3,3-dimethylcyclohexanone (4:1 mixture), mixture of *trans*- and *cis*-2-fluoro-4-phenylcyclohexanone, mixture of *cis/trans*-(5*R*)-2-fluoro-5-methylcyclohexanone and *cis/trans*-(3*R*)-2-fluoro-3-methylcyclohexanone (7:3 mixture), 2-fluorocycloheptanone, 2-fluorocyclopentanone were obtained directly from corresponding ketones and Selectfluor (1.2 equiv) in MeCN by heating

⁴ Freeman, P. K.; Tafesh, A. M.; Clapp, G. E. J. Org. Chem. **1989**, *54*, 782.

⁵ Revial, G.; Jabin, I.; Pfau, M. Tetrahedron: Asymmetry, **2000**, 11, 4975.

⁶ Avi, M.; Fechter, M.H.; Gruber, K.; Belaj, F.; Pöchlauer, P.; Griengl, H. Tetrahedron, **2004**, *60*, 10411.

⁷ Shi, H. Synth. Commun. etrahedron, **2006**, *36*, 237.

in sealed tube at 70-80 °C for 12-24h. This method does not work with heterocyclic ketones, 1,4-cyclohexanedione monoethylene acetal and 4-isopropylidene-cyclohexanone (decomposition of ketones was observed). Racemic 1-(*tert*-Butoxycarbonyl)-3-fluoro-4-piperidone and 2-fluoro-1,4-dioxaspiro[4.5]decan-8-one were prepared by fluorination of trimethylsilyl enol ethers of corresponding ketones with Selectfluor in MeCN at 0–20° C. Racemic 3-fluorotetrahydro-4*H*-pyran-4-one, 4-fluorodihydro-2*H*-pyran-3(4*H*)-one and 2-fluoro-4-isopropylidenecyclohexanone were prepared from optically active samples by racemization with DBU in DCM at room temperature.

General Procedure for the Asymmetric α-Fluorination of Ketones: A 7 mL vial equipped with a magnetic stir bar and charged with *N*-fluorobenzenesulfonimide (NFSI) (325 mg, 1.00 mmol, 97%), dry Na₂CO₃ (160 mg, 1.5 mmol) and 3.0 mL of THF was cooled to -20 °C. Then 10 mol% of freshly prepared cinchona primary amine·acid·H₂O (1:1.05:1) in 1.0 mL of THF (0.1 M solution) was added. The mixture was stirred for 10 min and ketone (2.0 mmol, 2 equiv w.r.t. NFSI) was added and the reaction mixture stirred at -20 °C. After 24 h the reaction was filtered through a short pad of silica gel, eluting with Et₂O, concentrated and purified by silica gel chromatography. The enantioselectivity was determined either by chiral GLC or SFC analysis. The GC yield/conversion was determined using methyl cyclohexanecarboxylate as an internal standard and calculated with a GC response factor.

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⁸ (a) Stavber, S.; Zupan, M. *Tetrahedron Lett.* **1996**, *37*, 3591. (b) Stavber, S.; Jereb, M.; Zupan, M. *Synthesis* **2002**, 2609.

⁹ Castro, J. L.; Collins, I.; Russell, M. G. N.; Watt, A. P.; Sohal, B.; Rathbone, D.; Beer, M. S.; Stanton, J. A. J. Med. Chem. 1998, 41, 2667.

Catalyst solution (0.1 M 9-epi-DHQDA·TCA·H₂O in THF). A 10 mL flask equipped with a magnetic stir bar was charged with 0.5 mmol of 9-epi-DHQDA free amine (163 mg), 0.525 mmol of trichloroacetic acid (86 mg, 1.05 equiv) and dissolved at room temperature in 5.0 mL of dry THF. Finally 0.5 mmol of water (9.0 μ L) was added. The solution should be used within 2 h. Addition of water in some reactions (as noted) can decrease the amount of difluorinated by-product.

High-throughput Catalyst Evaluation

Catalysts were evaluated using a chemspeed accelerator robotic platform. Reactions were carried out under an inert atmosphere in 2 mL double jacketed reactors at –10 °C. The reactions were carried out on 52 ul cyclohexanone scale (0.5 mmol, 2 equiv). The general reaction sequence used to optimize the reaction was programmed as follows.

- 1. NaHCO₃ (42 mg, 2 equiv) was delivered by the solid dispensing unit.
- 2. Solvent was added to make 0.1 M
- 3. The reactors were cooled to -10 °C
- 4. Stock solutions of catalyst (0.2 equiv), TFA (0.2 equiv) and cyclohexanone (52 ul, 2 equiv) were added.
- 5. Internal standard (20 ul cyclohexanecarbxaldehyde) was added
- 6. NFSI was added as a solid (79 mg, 1 equiv)
- 7. The reactions were sealed under nitrogen and vortexed at 800 rpm and -10 °C for 24 h.
- 8. The reactions were diluted with 1 ml of ether.
- 9. The white precipitate was removed by filtering through an SPE cartridge
- 10. The sample was then diluted to ~0.01 M and analyzed by GC-FID (see below for details on ee determination)

Table S1. Yield of catalyst evaluation for the fluorination of cyclohexanone.

Catalyst	THF	EtOAc	CHCl3	Toluene	DMF	MeCN
2	8	0	8	0	1	9
4	7	0	0	0	1	0
5	6	1	0	0	0	1
6	85	65	51	52	36	92
7	33	25	36	14	3	36
8	62	50	47	26	91	73
9	10	0	0	0	0	0
10	0	0	0	0	0	0
11	0	0	0	0	0	0
12	2	0	0	0	0	0
13	20	0	0	2	0	0
14	20	8	5	4	55	11
15	16	13	2	2	31	25
16	29	24	7	6	49	37
17	12	3	2	2	40	7
18	13	0	0	0	5	1
19	12	0	0	0	0	0
20	0	0	0	0	0	0
21	1	0	0	0	0	0
22	0	0	0	0	0	0
23	0	0	0	0	0	0
24	0	0	0	0	0	0
25	0	0	0	0	0	0
26	0	0	0	0	0	0
27	9	1	0	0	30	3
28	18	1	5	0	22	55
29	45	21	1	1	33	64
30	4	0	0	0	67	1
31	64	43	5	5	17	52
32	0	0	0	0	0	0
33	20	0	0	0	0	1
34	33	34	27	21	25	70

Table S2. Enantiomeric excess of catalyst evaluation for the fluorination of cyclohexanone.

Catalyst	THF	EtOAc	CHCl ₃	Toluene	DMF	MeCN
2	0	0	7	0	13	16
4	0	0	0	0	5	0
5	55	27	0	0	0	18
6	31	29	22	26	18	19
7	64	63	64	61	18	52
8	28	36	27	36	25	28
9	0	0	0	0	0	0
10	5	0	0	0	0	10
11	13	0	0	0	0	0
12	11	32	8	0	0	0
13	73	0	0	24	0	0
14	10	23	22	33	7	23
15	25	36	0	0	11	3
16	4	13	21	21	17	22
17	1	37	0	0	31	21
18	0	0	0	0	5	5
19	0	0	0	0	0	0
20	14	11	0	0	0	0
21	0	0	0	0	0	0
22	0	0	0	0	0	0
23	0	0	0	0	0	0
24	0	0	0	0	0	0
25	0	0	0	0	0	0
26	0	0	0	0	0	0
27	22	23	0	0	56	18
28	43	36	3	0	68	50
29	54	55	17	20	75	67
30	9	4	0	0	33	24
31	34	37	14	9	53	50
32	0	0	0	0	0	0
33	13	0	0	0	0	36
34	90	66	76	83	74	49

Table S3. Factored catalyst evaluation for the fluorination of cyclcohexanone.

(0/0	vield)	10%	ee12
1 70	viciu	11 70	-c-

Catalyst THF EtOAc CHCl ₃ Toluene DMF MeCN 2 0 0 0 0 0 0 0 4 0 0 0 0 0 0 0 5 2 0 0 0 0 0 0 0 6 8 5 2 4 1 3 3 6 6 6 9 0 0 0 10 0 0 10 0	(% yield)(%	o ee)²					
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	34	27	15	15	15	13	16

Table S4. Catalyst, co-catalyst and temperature optimization for the fluorination of cyclohexanone.

 $[^]a$ Determined by chiral GC-FID, S enantiomer. b Result from high throughput screen. c S enantiomer.



(R)-(+)-2-Fluorocyclohexanone (Table 1, entry 1): Prepared according to the general procedure. A 20 mL round-bottom flask equipped with a magnetic stir bar was charged with 2 mmol of NFSI (651 mg, 97%), 3 mmol of Na₂CO₃ (319 mg), and 6.0 mL of THF. The mixture was cooled to -20 °C and 10 mol% of catalyst 9-epi-DHQDA·TCA·H₂O in 2 mL of THF (freshly prepared 0.1 M solution in THF) was added, followed by cyclohexanone (416 µL, 4 mmol). After stirring for 24 h at -20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O. GC analysis of crude mixture: 88% GC yield w.r.t. NFSI, 98.5–99% ee, contain ~5% of trans-2,6-difluorocyclohexanone). Filtrate was carefully concentrated, diluted with pentane and chromatographed on silica gel (10-30% Et₂O in pentane; TLC analysis: petroleum ether/Et₂O 7:3, Rf product = 0.4, Rf starting material = 0.5; visualization with p-anisaldehyde) afforded (R)-2-fluorocyclohexanone as a colorless oil (129 mg, 55% yield, 88% GC yield, 98.5% ee). IR (film) 2947, 2870, 1729, 1452, 1431, 1316, 1086, 1067, 951, 913, 880, 834 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.87 (ddd, J = 48.9, 11.5, 6.3 Hz, 1H, CFH), 2.57-2.49 (m, 1H, O=CCH₂), 2.45-2.36 (m, 1H, O=CCH₂)1H, FCHCH₂), 2.35–2.27 (m, 1H, O=CCH₂), 2.05–1.91 (m, 2H, CH₂CH₂), 1.89–1.77 (m, 1H, FCHCH₂), 1.74–1.59 (m, 2H, CH₂CH₂); 13 C NMR (125 MHz, CDCl₃) δ 206.0 (d, J = 14.3 Hz), 92.9 (d, J = 190.3 Hz), 40.4, 34.4 (d, J = 18.1 Hz), 27.1, 22.9 (d, J = 10.0 Hz); ¹⁹F NMR (282 MHz, CDCl₃) $\delta - 188.7 \text{ (dm, } J = 48.4 \text{ Hz});$ HRMS (ES) exact mass calculated for $[M+H]^+$ (C₆H₁₀FO) requires m/z 117.0710, found m/z 117.0710. $[\alpha]_D = +49.6$ (c = 0.90, C_6H_6). With pseudoenantiomeric 9-epi-CDA as a catalyst (S)-2-fluorocyclohexanone was obtained with 98% ee and 82% GC yield. Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 140 °C, 45 min): (S) isomer $t_r = 34.8$ min and (R) isomer $t_r = 35.3$ min.

Selected data for *trans-2,6-difluorocyclohexanone* (~5% was usually formed in the reaction): TLC analysis (petroleum ether/Et₂O 7:3, Rf = 0.2); Selected NMR data for hydrated *trans-*2,6-difluorocyclohexanone: 1 H NMR (500 MHz, CDCl₃) δ 4.65 (dm, J = 48.2 Hz, 2H, CFH), 3.32 (bs, 2H, C(OH)₂); 13 C NMR (125 MHz, CDCl₃) δ 92.7 (d, J = 184.9 Hz); 19 F NMR (282 MHz, CDCl₃) δ –200.6 (bs). GC analysis using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 140 °C, 45 min): t_r = 24.3 min.

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 $^{^{10}}$ (R)-2-Fluorocyclohexanone [α]_D = +54.8 (c = 0.68, C₆H₆): Enders, D.; Faure, S.; Potthoff, M.; Runsink, J. *Synthesis* **2001**, 2307.



(1R,2R)-(-)-2-Fluoro-1-phenylcyclohexanol (Table 1, entry 1): $^{11}(2R)$ -2-

Fluorocyclohexanone was prepared using 2 mmol of cyclohexanone and 1 mmol of NFSI according to the general procedure with 10 mol% of 9-epi-DHQDA·TCA·H₂O as a catalyst. After stirring for 24 h at -20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, carefully concentrated to ca. 5 mL volume. Crude mixture of 2-fluorocyclohexanone and cyclohexanone was diluted with dry THF to 10 mL volume, cooled to -78 °C and phenylmagnesium bromide (2.0 mL of 3.0 M solution in Et₂O, 6.0 mmol, ~3 equiv) was added and mixture was slowly warmed to 0 °C. After 1 h at 0 °C mixture was cooled to ca -10 °C and water (2 mL) followed by saturated aqueous solution of NH₄C1 (2 mL) were added and extracted with Et₂O (3 × 10 mL). The combined organics were dried over MgSO₄, concentrated *in vacuo* and purified by silica gel chromatography (5–30% Et₂O in petroleum ether; TLC analysis: petroleum ether/Et₂O 7:3, Rf = 0.75, visualization with CAM) to provide the title compound and more polar 1phenylcyclohexanol. The fluoroalcolol was isolated with 66% yield (128 mg) w.r.t. NFSI, and 98% ee as a white solid. IR (film) 3568, 3455, 2939, 2862, 1446, 1356, 1297, 1072, 1028, 992, 969, 864, 755, 698 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.52 (d, J = 7.6 Hz, 2H, Ph), 7.38 (t, J = 7.6 Hz, 2H, Ph), 7.29 (t, J = 7.5 Hz, 1H, Ph), 4.96(ddd, J = 47.4, 8 Hz, 1H, CFH), 2.32 (bs, 1H, OH), 2.07-1.84 (m, 4H, CFHCH₂),CH₂CH₂, CFHCH₂CH₂), 1.77–1.67 (m, 1H, CH₂CH₂), 1.66–1.49 (m, 2H, CH₂CH₂), 1.45–1.34 (m, 1H, CFHCH₂CH₂); ¹³C NMR (125 MHz, CDCl₃) δ 145.6 (d, J = 1.1

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¹¹ Relative configuration confirmed by X-ray analysis: Billings, D.; Woerpel, S. J. Org. Chem. **2006**, 71, 5171.

Hz), 128.6, 127.4, 125.1, 95.2 (d, J = 177.9 Hz), 75.1 (d, J = 17.9 Hz), 39.2 (d, J = 3.3 Hz), 27.7 (d, J = 18.1 Hz), 23.8 (d, J = 11.4 Hz), 21.0; ¹⁹F NMR (282 MHz, CDCl₃) δ : –186.3 (d, J = 46.8 Hz); HRMS (ES) exact mass calculated for [M+Na]⁺ (C₁₂H₁₅FONa) requires m/z 217.0999, found m/z 217.1003; [α]_D = –9.2 (c = 1.01, CHCl₃). Enantiopurity was determined by SFC analysis using a Chiralpak® AS-H column (5-10% of MeOH): (1*S*,2*S*) isomer (minor) $t_r = 4.0$ min and (1*R*,2*R*) isomer (major) $t_r = 4.4$ min.

(+)-2-Fluoro-4,4-dimethylcyclohexanone (Table 1, entry 2): ¹² Prepared according to the general procedure using 1 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), 10 mol% of 9-epi-DHQDA·TCA·H₂O and 2 mmol of 4,4-dimethylcyclohexanone (253 mg) in 4 mL of total volume of THF. After stirring at – 20 °C for 24 h the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, carefully concentrated and diluted with pentane. Purification on silica gel (5–20% Et₂O in pentane; TLC analysis (petroleum ether/Et₂O 7:3, Rf product = 0.45, Rf starting material = 0.6; visualization with *p*-anisaldehyde) afforded (+)-2-fluoro-4,4-dimethylcyclohexanone as colorless volatile crystals (117 mg, 81% yield, 94% GC yield, 98% ee). IR (film) 2959, 2933, 2866, 1727, 1474, 1458, 1424, 1390, 1316, 1179, 1129, 1115, 1083, 1048, 1016, 998, 911, 855, 732, cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 5.02 (dddd, J = 48.4, 12.5, 6.6, 0.8 Hz, 1H, CFH), 2.54–2.46 (m, 1H, O=CCH₂), 2.45–2.39 (m, 1H, O=CCH₂), 2.17 (dddd, J = 12.5, 6.8, 5.6, 3.2, 1H,

¹² ¹H NMR: Cruciani, G.; Margaretha, P. J. Fluorine. Chem. **1990**, 49, 269.

CFHCH₂), 1.81–1.64 (m, 3H, CFHCH₂, O=CCH₂CH₂), 1.23 (s, 3H, CH₃), 1.09 (s, 3H, CH₃); 13 C NMR (125 MHz, CDCl₃) δ 206.3 (d, J = 13.4 Hz), 90.6 (d, J = 189.3 Hz), 46.4 (d, J = 15.7 Hz), 39.5, 36.8, 32.5 (d, J = 10.0 Hz), 31.4, 25.0; 19 F NMR (282 MHz, CDCl₃) δ –193.9 (dm, J = 48.4 Hz); HRMS (ES) exact mass calculated for [M+H]⁺ (C₈H₁₄FO) requires m/z 145.1023, found m/z 145.1022. [α]_D = +46.4 (c = 1.02, CHCl₃). Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 40 min): (+) enantiomer (major) t_r = 26.4 min and (–) enantiomer (minor) t_r = 28.4 min.

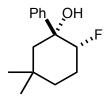
(+)-2-Fluoro-4,4-diphenylcyclohexanone (Table 1, entry 3): Prepared according to the general procedure. A 7 mL vial equipped with a magnetic stir bar was charged with 1.0 mmol of NFSI (325 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), and 2.0 mmol of 4,4-diphenylcyclohexanone (501 mg) in 3 mL of THF. The mixture was cooled to –20 °C and 10 mol% of catalyst 9-epi-DHQDA·TCA·H₂O in 1 mL of THF (freshly prepared 0.1 M solution) was added. After stirring at –20 °C for 24 h the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, concentrated and dissolved in DCM/petroleum ether 1:1. Purification on silica gel (40–100% DCM in petroleum ether; TLC analysis: DCM, Rf product = 0.5, Rf starting material = 0.4; visualization with *p*-anisaldehyde) afforded (+)-2-fluoro-4,4-diphenylcyclohexanone as a white solid (234 mg, 87% yield, 99% ee). IR (film) 3059, 2960, 1738, 1496, 1447, 1073, 1033, 886, 841, 751, 700 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.57–7.54 (m, 2H, **Ph**), 7.50–7.46 (m, 2H, **Ph**), 7.37–7.33 (m, 1H,

Ph), 7.31–7.27 (m, 2H, **Ph**), 7.22–7.16 (m, 3H, **Ph**), 5.01 (ddd, J = 48.2, 12.7, 6.1 Hz, 1H, CFH), 3.45–3.38 (m, 1H, CFHCH₂), 3.04–2.97 (m, 1H, O=CCH₂CH₂), 2.64–2.54 (m, 3H, CFHCH₂, O=CCH₂CH₂, O=CCH₂), 2.41–2.33 (m, 1H, O=CCH₂); ¹³C NMR (125 MHz, CDCl₃) δ 205.1 (d, J = 13.4 Hz), 147.3, 142.2, 129.6, 128.8, 127.3, 127.0, 126.8, 126.0, 90.5 (d, J = 190.3 Hz), 47.5 (d, J = 10.0 Hz), 43.5 (d, J = 18.1 Hz), 37.5, 37.1; ¹⁹F NMR (282 MHz, CDCl₃) δ –192.5 (d, J = 49.0 Hz); HRMS (ES) exact mass calculated for [M+Na]⁺ (C₁₈H₁₇FONa) requires m/z 291.1156, found m/z 291.1156; [α]_D = +2.5 (c = 1.1, CHCl₃). Enantiopurity was determined by SFC analysis (Chiralpak® ADH 5-50% CH₃CN): (–) enantiomer (minor) t_r = 3.7 min and (+) enantiomer (major) t_r = 4.0 min.

(+)-2-Fluoro-5,5-dimethylcyclohexanone (Table 1, entry 4): Prepared according to the general procedure using 1 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), 10 mol% of 9-epi-DHQDA·TCA·H₂O and 2 mmol of 3,3-dimethylcyclohexanone (278 μ L) in 4 mL of total volume of THF. After stirring for 24 h at -20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, carefully concentrated and diluted with pentane. Purification on silica gel (5–20% Et₂O in pentane; TLC analysis: petroleum ether/Et₂O 7:3, Rf product = 0.55, Rf starting material = 0.65; visualization with *p*-anisaldehyde) afforded (+)-2-fluoro-5,5-dimethylcyclohexanone as colorless volatile oil (87 mg, 60% yield, 85% GC yield, >50:1 regioselectivity, 98.5% ee). IR (film) 2957, 2874, 1732, 1462, 1370,

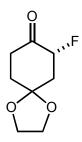
1285, 1220, 1169, 1099, 1067, 986, 935, 871, 666 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.86 (ddd, J = 49.0, 11.1, 6.8 Hz, 1H, CFH), 2.34–2.23 (m, 3H, CFHCH₂, O=CCH₂), 2.05–1.94 (m, 1H, CFHCH₂), 1.74–1.65 (m, 2H, CFHCH₂CH₂), 1.07 (s, 3H, CH₃), δ 0.95 (s, 3H, CH₃); ¹³C NMR (125 MHz, CDCl₃) δ 205.7 (d, J = 14.8 Hz), 92.6 (d, J = 189.8 Hz), 52.9, 36.9, 35.7 (d, J = 9.5 Hz), 30.9, 29.7 (d, J = 18.6 Hz), 25.8; ¹⁹F NMR (282 MHz, CDCl₃) δ –191.2 (dm, J = 49.0 Hz); HRMS (ES) exact mass calculated for [M+H]⁺ (C₈H₁₄FO) requires m/z 145.1023, found m/z 145.1023; [α]_D = +66.5 (c = 0.62, CHCl₃). Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): (–) enantiomer (minor) t_r = 22.20 min and (+) enantiomer (major) t_r = 24.39 min.

2-Fluoro-3,3-dimethylcyclohexanone (1-2% in the reaction mixture was detected; identified by comparison with reference sample by GLC analysis). Selected NMR data: 1 H NMR (500 MHz, CDCl₃) δ 4.58 (d, J = 49.3 Hz, 1H, CFH), 1.15 (s, 3H, CH₃), δ 0.91 (s, 3H, CH₃); 13 C NMR (125 MHz, CDCl₃) δ 99.2 (d, J = 195.6 Hz); 19 F NMR (282 MHz, CDCl₃) δ –203.0 (d, J = 49.3 Hz); GLC analysis: minor enantiomer t_r = 15.8 min and major enantiomer t_r = 16.1 min.

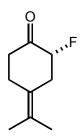


(1R,2R)-(+)-2-Fluoro-5,5-dimethyl-1-phenylcyclohexanol (Table 1, entry 4):

Prepared according to the procedure for phenylmagnesium bromide addition to 2-(+)-2-Fluoro-5,5-dimethylcyclohexanone fluorocyclohexanone. prepared according to general procedure using 1 mmol of NFSI, 2 mmol of 3,3dimethylcyclohexanone and 10 mol% of 9-epi-DHQDA·TCA·H₂O. Phenylmagnesium bromide was added to crude mixture of (+)-2-fluoro-5,5-dimethylcyclohexanone and 3,3-dimethylcyclohexanone in THF. Purification on silica gel (5–20% Et₂O in petroleum ether; TLC analysis: petroleum ether/Et₂O 7:3, Rf = 0.9) afforded white solid (171 mg, 77% yield, >99% ee). IR (film) 3587, 2949, 1456, 1446, 1366, 1353, 1295, 1077, 1035, 1025, 975, 844, 768, 699, 663 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.55–7.52 (m, 2H, Ar**H**), 7.42–7.37 (m, 2H, Ar**H**), 7.32–7.28 (m, 1H, Ar**H**), 5.04 (ddd, J = 47.0, 11.4, 4.9 Hz, 1H, CFH), 2.36 (m, 1H, OH), 2.34-2.24 (m, 1H, OH) $CFHCH_2$), 1.98–1.91 (m, 1H, $CFHCH_2$), 1.81 (ddd, J = 14.9, 8.0, 3.2 Hz, 1H, $PhC(OH)CH_2$), 1.66–1.60 (m, 1H, CFHCH₂CH₂), 1.51 (dd, J = 14.9, 2.1 Hz, 1H, PhC(OH)CH₂), 1.48–1.40 (m, 1H, CFHCH₂CH₂), 1.28 (s, 3H, CH₃), 0.93 (s, 3H, CH₃); 13 C NMR (125 MHz, CDCl₃) δ 146.2, 128.6, 127.3, 125.1, 95.7 (d, J = 177.4Hz), 76.2 (d, J = 17.9 Hz), 51.3, 37.2 (d, J = 11.4 Hz), 33.6, 31.1, 26.9, 24.5 (d, J = 11.4 Hz), 33.6, 31.1, 18.6 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –190.3 (d, J = 47.2 Hz); HRMS (ES) exact mass calculated for $[M+Na]^+$ ($C_{14}H_{19}FONa$) requires m/z 245.1312, found m/z245.1316; $[\alpha]_D = +9.5$ (c = 1.02, CHCl₃). Enantiopurity was determined by SFC analysis using a Chiralpak® AS-H column (5-10% of MeOH,); (1S,2S) isomer (minor) $t_r = 2.5 \text{ min and } (1R,2R) \text{ isomer (major) } t_r = 2.9 \text{ min.}$



(+)-2-Fluoro-1,4-dioxaspiro[4.5]decan-8-one (Table 1, entry 5): Prepared according to the general procedure using 1 mmol of NFSI (327 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), 10 mol% of 9-epi-DHQDA·TCA·H₂O and 2 mmol of 1,4dioxaspiro[4.5]decan-8-one (313 mg) in 4 mL of total volume of THF. After stirring at -20 °C for 24 h the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, concentrated and dissolved in small volume of DCM. Purification on silica gel (DCM to 2-10% Et₂O in DCM; TLC analysis: 5% Et₂O in DCM, Rf $_{product} = 0.5$, Rf $_{starting material} = 0.3$; visualization with p-anisaldehyde) afforded (+)-2-fluoro-1,4-dioxaspiro[4.5]decan-8-one as a colorless crystalline solid (143 mg, 82% yield, 94% GC yield, 97-98% ee). IR (film) 2938, 2904, 1737, 1443, 1353, 1310, 1244, 1146, 1123, 1089, 1047, 984, 951, 931, 845, 707 cm⁻¹; ¹H NMR $(500 \text{ MHz}, \text{CDCl}_3) \delta 5.10 \text{ (dm}, J = 48.4 \text{ Hz}, 1\text{H}, \text{CFH}), 4.12-3.98 \text{ (m}, 4\text{H}, (\text{OCH}_2)_2),$ 2.67-2.58 (m, 1H, O=CCH₂), 2.56-2.49 (m, 1H, CFHCH₂), 2.49-2.41 (m, 1H, O=CCH₂), 2.20–2.11 (m, 1H, CFHCH₂), 2.06–1.94 (m, 2H, O=CCH₂CH₂); ¹³C NMR (125 MHz, CDCl₃) δ 204.6 (d, J = 14.3 Hz), 107.4 (d, J = 13.8 Hz), 89.8 (d, J =191.2 Hz), 65.1, 65.1, 41.7 (d, J = 17.6 Hz), 35.3, 34.5; ¹⁹F NMR (282 MHz, CDCl₃) δ –194.1 (dm, J = 48.1 Hz); HRMS (ES) exact mass calculated for [M+H]⁺ $(C_8H_{11}FO_3Na)$ requires m/z 197.0584, found m/z 197.0588; $[\alpha]_D = +44.5$ (c = 1.00, CHCl2). Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 60 min): (+) enantiomer (major) $t_r = 50.4$ min and (-) enantiomer (minor) $t_r = 51.5$ min.



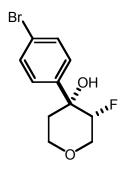
(+)-2-Fluoro-4-isopropylidenecyclohexanone (Table 1, entry 6): Prepared according to the general procedure using 1 mmol of NFSI (327 mg, 97%), 1.5 mmol of Na₂CO₃ (159 mg), 10 mol% of 9-epi-DHQDA·TCA·H₂O and 2 mmol of 4isopropylidenecyclohexanone (277 mg, liquid) in 4 mL of total volume of THF. After stirring at -10 °C for 24 h the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, carefully concentrated and diluted with pentane. Purification on silica gel (5–20% Et₂O in pentane; TLC analysis: petroleum ether/Et₂O 7:3, Rf product = 0.5, Rf starting material = 0.6; visualization with p-anisaldehyde) afforded (+)-2-fluoro-4-isopropylidenecyclohexanone as a colorless oil (solidified in refrigerator) (110 mg, 70% yield, 78% GC yield, 98% ee). IR (film) 2983, 2918, 2859, 1734, 1450, 1376, 1295, 1105, 1070, 1026, 858 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.84 (ddd, J = 49.3, 11.9, 6.6 Hz, 1H, CF**H**), 3.32–3.24 (m, 1H, CFHC**H**₂), 2.86-2.79 (m, 1H, O=CCH₂CH₂), 2.57-2.51 (m, 1H, O=CCH₂), 2.40-2.28 (m, 2H, $CFHCH_2$, $O=CCH_2$), 2.23–2.15 (m, 1H, $O=CCH_2CH_2$), 1.78 (s, 3H, CH_3), 1.76 (s, 3H, CH₃); ¹³C NMR (125 MHz, CDCl₃) δ 205.9 (d, J = 13.8 Hz), 129.1, 123.1, 91.8 (d, J = 193.6 Hz), 39.4, 36.5 (d, J = 19.6 Hz), 28.6, 20.7; ¹⁹F NMR (282 MHz, CDCl₃) δ –188.2 (dm, J = 49.3 Hz). HRMS (ES) exact mass calculated for [M+H]⁺ $(C_9H_{13}FONa)$ requires m/z 179.0843, found m/z 179.0844; $[\alpha]_D = +1.7$ (c = 1.05, CHCl₃). Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 60 min): (-) enantiomer (minor) $t_r = 46.7$ min and (+) enantiomer (major) $t_r = 49.0$ min.



3-Fluoro-tetrahydropyran-4-one (Table 1, entry 7): Prepared according to the general procedure using 1.0 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), 10 mol% of 9-epi-DHQDA·TCA·H₂O and 2 mmol of tetrahydro-4*H*-pyran-4-one (201 mg, 186 μL) in 2 mL of total volume of THF. After stirring at -20 °C for 48 h the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, carefully concentrated and diluted with DCM/pentane. Purification on silica gel (20–60% Et₂O in pentane; TLC analysis: petroleum ether/Et₂O 1:1, Rf product = 0.3, Rf starting material = 0.4; visualization with p-anisaldehyde) afforded hydrated 3fluoro-tetrahydropyran-4-one as colorless volatile oil which solidified (98 mg, 72% yield calculated for hydrated product, 95% conversion by GC, 98% ee after PhMgBr addition). IR (mixture of fluoroketone and its hydrated form, film) 3403, 2975, 2873, 1733, 1208, 1109, 1085, 1066, 971, 893, 844, 703 cm⁻¹; IR of hydrated product (after 2 min, only hydrated form was observed – no 1733 cm⁻¹ band, film) 3375, 1298, 1113, 1029, 989, 876, 842, 704 cm⁻¹; ¹H NMR for fluoroketone (500 MHz, CDCl₃) δ 4.93 (dddd, J = 48.1, 9.6, 6.7, 0.9 Hz, 1H, O=CCFH), 4.37 (dddd, J = 11.0, 6.1, 4.5, 1.3)Hz, 1H, CFHC \mathbf{H}_2), 4.20–4.15 (m, 1H, O=CCH₂C \mathbf{H}_2), 3.69 (ddd, J = 11.1, 11.1, 3.3Hz, 1H, O=CCH₂CH₂), 3.62 (ddd, J = 11.0, 9.8, 5.4 Hz, 1H, CFHCH₂), 2.72–2.66 (m, 1H, O=CCH₂), 2.64–2.58 (m, 1H, O=CCH₂), (hydrated product is poorly soluble in chloroform: δ 4.61 (dm 47.5 Hz, (HO)₂CCF**H**); ¹³C NMR (125 MHz, CDCl₃) δ 201.5 (d, J = 14.3 Hz), 89.2 (d, J = 194.1 Hz), 70.8 (d, J = 26.2 Hz), 68.4, 42.2; ¹⁹F NMR (282 MHz, CDCl₃) δ –203.0 (dm, J = 48.1 Hz); HRMS (EI) exact mass calculated for $[M]^+$ (C₅H₇FO₂) requires m/z 118.0430, found m/z 118.0431.



(3R,4R)-(-)-3-Fluoro-4-phenyltetrahydro-2*H*-pyran-4-ol (Table 1, entry 7): Prepared according to the procedure for phenylmagnesium bromide addition to 2fluorocyclohexanone. 3-Fluoro-tetrahydropyran-4-one was prepared according general procedure using 1 mmol of NFSI, 2 mmol of tetrahydro-4H-pyran-4-one and 10 mol% of 9-epi-DHQDA·TCA·H₂O. After stirring for 48 h at -20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, carefully concentrated to ca. 3 mL volume. Crude mixture of 3-fluorotetrahydropyran-4-one and tetrahydropyran-4-one (~1:1.2 by GC) was diluted with dry THF to 10 mL volume, cooled to -78 °C and phenylmagnesium bromide (2.0 mL of 3.0 M solution in Et₂O, 6.0 mmol, ~3 equiv) was added and mixture was slowly warmed to 0 °C. After 1 h at 0 °C mixture was cooled to ca -10 °C and water (2 mL) followed by saturated aqueous solution of NH₄Cl (2 mL) were added and extracted with Et₂O (3 × 10 mL). The combined organics were dried over MgSO₄, concentrated in vacuo. Purification on silica gel (20–50% Et₂O in petroleum ether; TLC analysis: petroleum ether/Et₂O 1:1, Rf product = 0.7, Rf $_{4-phenyltetrahydro-2H-pyran-4-ol}$ = 0.3, visualization with CAM) afforded (3R,4R)-3-fluoro-4-phenyltetrahydro-2*H*-pyran-4-ol as a white solid (116 mg, 60% yield, 98% ee). IR (film) 3396, 2960, 2877, 1447, 1388, 1290, 1225, 1113, 1074, 1033, 1009, 979, 883, 819, 759, 699 cm⁻¹; ¹H NMR (500 MHz, CDCl₃). δ 7.52 (d, J = 7.4 Hz, 2H, **Ph**), 7.41 (t, J = 7.8 Hz, 2H, **Ph**), 7.34–7.30 (m, 1H, **Ph**), 5.06 (ddd, J = 46.7, 10.1, 5.4 Hz, 1H, CF**H**), 4.01 (dd, J = 10.6, 5.3 Hz, 1H, CFHCH₂O), 3.88–3.81 (m, 2H, CFHCH₂O, CH₂CH₂O), 3.79–3.73 (m, 1H, CH_2CH_2O), 2.48 (m, 1H, OH), 2.07–1.98 (m, 1H, OCH₂CH₂), 1.97–1.90 (m, 1H, OCH₂CH₂); ¹³C NMR (125 MHz, CDCl₃) δ 143.9 (d, J = 0.9 Hz), 128.8, 127.9, 125.1, 89.6 (d, J = 181.2 Hz), 73.0 (d, J = 17.6 Hz), 64.7 (d, J = 29.1 Hz), 63.7, 39.5 (d, J = 2.4 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –204.7 (d, J = 46.8 Hz); HRMS (ES) exact mass calculated for [M+Na]⁺ (C₁₁H₁₃FO₂Na) requires m/z 219.0792, found m/z 219.0786; [α]_D = –16.7 (c = 1.00, CHCl₃). Enantiopurity was determined by SFC analysis using a Chiralpak® AD-H column (5-50% MeCN): (3R,4R) isomer (major) t_r = 2.6 min and (3S,4S) isomer (minor) t_r = 2.9 min.



(3R,4R)-(-)-4-(4-bromophenyl)-3-fluorotetrahydro-2H-pyran-4-ol (Table 1, entry 7 absolute stereochemistry determination): Prepared according to the procedure of para-bromophenyllithium addition to ketones.¹³ To a –78 °C solution of dibromobenzene (925 mg, 3.9 mmol) in THF (10 mL) was added n-BuLi (1.8 ml of 2.2 M, 3.9 mmol) keeping the temperature below –70 °C. The resulting reaction mixture was stirred at –78 °C for 30 minutes followed by addition of hydrated 3-fluoro-tetrahydropyran-4-one¹⁴ (200 mg, ~1.4 mmol) in 2 mL of THF and slowly warmed to –10 °C. The reaction was quenched with saturated NH₄Cl (2 mL) and extracted with diethyl ether, dried over MgSO₄, filtered and concentrated. Purification on silica gel (10–50% Et₂O in petroleum ether, visualization with CAM) afforded (3R,4R)-(-)-4-(4-bromophenyl)-3-fluorotetrahydro-2H-pyran-4-ol as a white solid (138 mg, ~35%, reaction was not optimized). Crystallization from chloroform/diethyl ether give crystals appropriate for X-ray analysis. IR (film) 3401, 2961, 2878, 1488,

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¹³ Caron, S.; Do, N. M. Synlett **2004**, 1440.

¹⁴ Optically pure 3-fluoro-tetrahydropyran-4-one used in *para*-bromophenyllithium addition reaction was prepared according general procedure using 9-epi-DHQDA·TCA·H₂O as a catalyst.

1388, 1290, 1223, 1151, 1116, 1077, 1038, 1009, 980, 888, 814, 739, 621 cm⁻¹; ¹H NMR (500 MHz, CDCl₃). δ 7.54-7.51 (m, 2H, **Ph**), 7.40-7.37 (m, 2H, **Ph**), 4.99 (ddd, J = 46.7, 10.2, 5.4 Hz, 1H, CF**H**), 4.00 (dd, J = 10.7, 5.4 Hz, 1H, CFHC**H**₂O), 3.86–3.73 (m, 3H, CFHC**H**₂O, CH₂C**H**₂O), 2.45 (m, 1H, O**H**), 2.01–1.94 (m, 1H, OCH₂C**H**₂), 1.92–1.89 (m, 1H, OCH₂C**H**₂); ¹³C NMR (125 MHz, CDCl₃) δ 143.1, 131.9, 127.0, 121.9, 89.4 (d, J = 180.8 Hz), 72.9 (d, J = 17.5 Hz), 64.7 (d, J = 28.5 Hz), 63.6, 39.4 (d, J = 2.3 Hz); ¹⁹F NMR (471 MHz, CDCl₃) δ –204.8 (dm, J = 46.5 Hz); HRMS (EI+) exact mass calculated for [M]⁺ (C₁₁H₁₂BrFO₂) requires m/z 274.0005, found m/z 274.0015; [α]_D = –11.8 (c = 1.00, CHCl₃). The absolute stereochemistry was assigned by X-ray analysis.

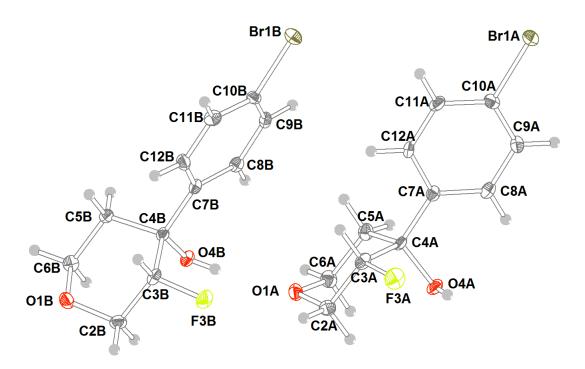


Figure S1. ORTEP drawing of (3R,4R)-(-)-4-(4-bromophenyl)-3-fluorotetrahydro-2H-pyran-4-ol.



4-Fluoro-dihydro-2H-pyran-3(4H)-one (Table 1, entry 8): Prepared according to the general procedure using 1.0 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), 10 mol\% of 9-epi-DHQDA·TCA·H₂O and 2 mmol of dihydro-2H-pyran-3(4H)-one (201 mg; liquid) in 2 mL of total volume of THF. After stirring at -20 °C for 48 h the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, carefully concentrated and diluted with DCM/pentane. Purification on silica gel (20–100% Et₂O in pentane; TLC analysis: petroleum ether/Et₂O 1:1, Rf $p_{product} = 0.1$, Rf $p_{starting material} = 0.5$; visualization with $p_{starting material} = 0.5$ polar hydrated 4-fluoro-dihydro-2*H*-pyran-3(4*H*)-one as colorless oil (105 mg, ~77%) yield calculated for hydrated product, 92% conversion by GC, 98-97% ee): IR (mixture with hydrated form, film) 3394, 2974, 2869, 1745, 1438, 1326, 1244, 1136, 1096, 1081, 1046, 976, 910, 865, 669 cm⁻¹; IR for hydrated product (after 2 min no 1745 cm⁻¹ band, film) 3363, 2969, 2870, 1447, 1291, 1100, 1072, 1046, 963, 927, 669 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 5.06 (ddd, J = 47.9, 11.1, 6.9, Hz, 1H, CF**H**), $4.20 \text{ (dd, } J = 15.0, 4.6, \text{Hz, 1H, O=CCH}_{2}\text{O}), 4.14-4.08 \text{ (m, 1H, CH}_{2}\text{CH}_{2}\text{O}), 4.00 \text{ (d, } J$ = 15.0 Hz, 1H, $O=CCH_2O$), 3.86–3.80 (m, 1H, CH_2CH_2O), 2.61–2.54 (m, 1H, CFHC**H**₂), 2.36–2.25 (m, 1H, CFHC**H**₂); 13 C NMR (125 MHz, CDCl₃) δ 201.0 (d, J = 13.8 Hz), 89.8 (d, J = 194.1 Hz), 74.3, 64.9 (d, J = 9.5 Hz), 34.5 (d, J = 18.6 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –192.1 (dm, J = 48.1 Hz); ¹H NMR of hydrated fluoroketone (500 MHz, CDCl₃) δ 4.7 (bs, 1H, OH), 4.58 (ddd, J = 49.3, 7.6, 4.0 Hz, 1H, CFH), 4.5 (bs, 1H, OH), 3.87–3.80 (m, 1H, CH₂CH₂O), 3.71 (dd, J = 12.1, 5.9Hz, 1H, O=CC \mathbf{H}_2 O), 3.62–3.57 (m, 1H, C \mathbf{H}_2 C \mathbf{H}_2 O), 3.42 (d, J=12.1 Hz, 1H,

O=CCH₂O), 2.17–1.94 (m, 2H, CFHCH₂); ¹³C NMR of hydrated fluoroketone δ 91.0 (d, J = 19.5 Hz), 90.9 (d, J = 181.2 Hz), 71.7, 64.1 (d, J = 6.2 Hz), 29.6 (d, J = 19.1 Hz); ¹⁹F NMR of hydrated fluoroketone (282 MHz, CDCl₃) δ –196.6 (bd); HRMS (EI) exact mass calculated for [M]⁺ (C₅H₇FO₂) requires m/z 118.0430, found m/z 118.0432. Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 40 min): major enantiomer t, = 26.2 min and minor enantiomer t, = 28.7 min.

(+)-1-(*tert*-Butoxycarbonyl)-3-fluoro-4-piperidone (Table 1, entry 9):¹⁵ Prepared according to the general procedure using 0.5 mmol of NFSI (163 mg, 97%), 0.75 mmol of Na₂CO₃ (80 mg), 1 mmol of 1-(*tert*-butoxycarbonyl)-4-piperidone (200 mg) and 20 mol% of 9-epi-DHQDA·TCA·H₂O in 2 mL of total volume of THF. After stirring at -10 °C for 24 h the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with AcOEt, concentrated and dissolved in DCM. Purification on silica gel (10–40% AcOEt in petroleum ether; TLC analysis: petroleum ether/AcOEt 3:2, Rf product = 0.4, Rf starting material = 0.6, visualization with CAM) afforded (+)-1-(*tert*-butoxycarbonyl)-3-fluoro-4-piperidone as a white solid (100 mg, ~85% yield calculated for hydrated product, 91% conversion by GC, 94.5%

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⁽a) Castro, J. L.; Collins, I.; Russell, M. G. N.; Watt, A. P.; Sohal, B.; Rathbone, D.; Beer, M. S.; Stanton, J. A. J. Med. Chem. 1998, 41, 2667. (b) van Niel, M. B.; Collins, I.; Beer, M. S.; Broughton, H. B.; Cheng, S. K. F.; Goodacre, S. C.; Heald, A.; Locker, K. L.; MacLeod, A. M.; Morrison, D.; Moyes, C. R.; O'Connor, D.; Pike, A.; Rowley, M.; Russell, M. G. N.; Sohal, B.; Stanton, J. A.; Thomas, S.; Verrier, H.; Watt, A. P.; Castro, J. L. J. Med. Chem. 1999, 42, 2087. (c) Sun, A.; Lankin, D. C.; Hardcastle, K.; Snyder, J. P. Chem. Eur. J. 2005, 11, 1579.

ee determined after reaction with phenylmagnesium bromide). IR (film) 2978, 2931, 1739, 1693, 1477, 1415, 1367, 1309, 1270, 1231, 1158, 1116, 1085, 969, 885, 769 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.84 (bd, J = 47.4, Hz, 1H, CFH), 4.67–4.33 (m, 1H, CFHCH₂N), 4.27–4.12 (bs, 1H, CH₂CH₂N), 3.40–3.10 (m, 2H, CFHCH₂N, CH₂CH₂N), 2.67–3.47 (m, 2H, O=CCH₂CH₂N) 1.49 (s, 3H, C(CH₃)₃); ¹³C NMR (125 MHz, CDCl₃) δ 202.3 (d, J = 14.8 Hz), 154.3, 88.9 (d, J = 194.1 Hz), 81.6, 40.5, 28.4; ¹⁹F NMR (282 MHz, CDCl₃) δ –197.9 (m); HRMS (ES) exact mass calculated for [M+Na]⁺ (C₁₀H₁₆FNO₃Na) requires m/z 240.1006, found m/z 240.1008; [α]_D = +12.7 (c = 1.00, CHCl₃).

(3*R*,4*R*)-1-(*tert*-Butoxycarbonyl)-3-fluoro-4-phenylpiperidin-4-ol (Table 1, entry 9): Prepared according to the procedure for phenylmagnesium bromide addition to 2-fluorocyclohexanone. 1-(*tert*-Butoxycarbonyl)-3-fluoro-4-piperidone (50 mg, ~0.21 mmol) was dissolved in 5.0 mL of THF, cooled to -78 °C and phenylmagnesium bromide (0.25 mL of 3.0 M solution in Et₂O, ~3 equiv) was added and mixture was slowly warmed to 0 °C. After 1 h at 0 °C mixture was cooled to ca -10 °C and water (2 mL) followed by saturated aqueous solution of NH₄Cl were added and extracted with Et₂O (3 × 5 mL). The combined organics were dried over MgSO₄, concentrated *in vacuo*. Purification on silica gel (5–30% AcOEt in petroleum ether; TLC analysis: petroleum ether/AcOEt 3:2, Rf = 0.8; visualization with CAM) afforded product as a white solid (43 mg, 68% yield, 94.5% ee). IR (film) 3439, 2923, 2853, 1676, 1423, 1366, 1248, 1215, 1162, 1149, 1032, 996, 880, 758, 699 cm⁻¹; ¹H NMR (500 MHz,

CDCl₃) δ 7.49 (d, J = 7.6 Hz, 2H, Ph), 7.39 (t, J = 7.6 Hz, 2H, Ph), 7.33–7.29 (m, 1H, Ph), 4.95 (d, J = 44.3 Hz, 1H, CFH), 4.45–4.18 (m, 1H, CFHCH₂N), 4.05–4.79 (m, 1H, CH₂CH₂N), 3.38–3.06 (m, 2H, CFHCH₂N, CH₂CH₂N), 2.44 (bs, 1H, OH), 1.94–1.76 (m, 2H, CH₂CH₂N), 1.49 (s, C(CH₃)₃); ¹³C NMR (125 MHz, CDCl₃) δ 154.7, 143.9, 128.9, 127.9, 125.0, 90.1 (bd, J = 199 Hz), 80.5, 73.7 (d, J = 17.9 Hz), 38.8 (bs), 28.5; ¹⁹F NMR (282 MHz, CDCl₃) δ –199.0 (d, J = 46.5 Hz); HRMS (ES) exact mass calculated for [M+Na]⁺ (C₁₆H₂₂FNO₃Na) requires m/z 318.1476, found m/z 318.1480; [α]_D = +1.7 (c = 0.45, CHCl₃). Enantiopurity was determined by SFC analysis using a Chiralpak® AS-H column (5-10% of MeCN): (–) enantiomer (minor)t, = 3.1 min and (+) enantiomer (major) t, = 4.2 min.

(+)-(2R,5R)-2-Fluoro-5-methylcyclohexanone (Table 1, entry 10): Prepared according to the general procedure using 1.0 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), **20 mol**% of catalyst 9-epi-DHQDA·TCA and 2 mmol of (3R)-3-methylcyclohexanone (245 μ L, 2 equiv) in 4 mL of total volume of THF. After stirring at -20 °C for **48 h** the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O. GC analysis of crude mixture: (5R)-2-fluoro-5-methylcyclohexanones (98% de) / (3R)-2-fluoro-3-methylcyclohexanones (89% de) 7:1 regioselectivity, 87% overall GC yield. Filtrate was carefully concentrated, diluted with pentane and chromatographed on silica gel (5-30% Et₂O in pentane; TLC analysis: petroleum ether/Et₂O 7:3, Rf major product = 0.45, Rf starting material = 0.6; visualization with *p*-anisaldehyde) afforded (2R,5R)-2-fluoro-5-methylcyclohexanone

as a volatile oil (90 mg, 69% yield, 75% GC yield). Minor regioisomer (2R,3R)-2-fluoro-5-methylcyclohexanone was isolated as a mixture with starting material.

(+)-(2*R*,5*R*)-2-Fluoro-5-methylcyclohexanone: IR (film) 2957, 2874, 1731, 1455, 1336, 1270, 1087, 1048, 1015, 899, 860, 664 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.91 (ddd, J = 48.9, 12.3, 6.9 Hz, 1H, CFH), 2.52–2.40 (m, 2H, O=CCH₂, CFHCH₂), 2.06 (dd, J = 13.2 Hz, 1H, O=CCH₂), 1.97–1.76 (m, 3H, CH₃CH, CFHCH₂, CFHCH₂CH₂), 1.50–1.40 (m, 1H, CFHCH₂CH₂), 1.04 (d, J = 6.3 Hz, 3H, CH₃); ¹³C NMR (125 MHz, CDCl₃) δ 205.2 (d, J = 13.4 Hz), 92.6 (d, J = 191.7 Hz), 48.4, 34.9, 32.9 (d, J = 18.1 Hz), 31.6 (d, J = 10.5 Hz), 22.0; ¹⁹F NMR (282 MHz, CDCl₃) δ –191.2 (dm, J = 48.7Hz); HRMS (ES) exact mass calculated for [M+H]⁺ (C₇H₁₁FONa) requires m/z 153.0686, found m/z 153.0688; [α]_D = +60.9 (c = 1.0, CHCl₃). GC analysis using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): $t_r = 35.8$ min. The stereochemistry was assigned based on comparison with NMR data in the literature¹⁶ as well as observed nOe enhancement. 2D NOESY spectra showed cross-peaks between CFH and equatorial methyl group what suggest that fluorine atom is in equatorial position.

Selected data for minor regioisomer (2R,3R)-2-fluoro-5-methylcyclohexanone (isolated as a mixture with starting material): TLC analysis (petroleum ether/Et₂O 7:3, Rf _{product} = 0.6); Selected NMR data: ¹H NMR (500 MHz, CDCl₃) δ 4.81 (dd, J = 50.2, 4.4 Hz, 1H, CFH); ¹³C NMR (125 MHz, CDCl₃) δ 206.9 (d, J = 17.2 Hz), 95.8 (d, J

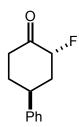
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¹⁶ Bensoam, J.; Mathey, F. Tetrahedron Lett. **1977**, 18, 2797.

= 189.8 Hz), 39.4, 38.2 (d, J = 19.1 Hz), 28.7 (d, J = 6.2 Hz), 23.4, 13.7 (d, J = 3.8 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –198.0 (dd, J = 49.9, 16.7 Hz). GC analysis using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): t_r = 16.2 min.

(-)-(2S,5R)-2-Fluoro-5-methylcyclohexanone (Table 1, entry 11): Prepared according to the general procedure using 1.0 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), **20 mol**% of pseudoenantiomeric catalyst **9-epi-CDA·TCA** and 2 mmol of (3R)-3-methylcyclohexanone (245 μ L, 2 equiv) in 4 mL of total volume of THF. After stirring at -20 °C for **48 h** the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O. GC analysis of crude mixture: (5*R*)-2-fluoro-5-methylcyclohexanones (98% de) (3*R*)-2-fluoro-3methylcyclohexanone (98% de) 8:1 regioselectivity, 90% overall GC yield. Purification on silica gel (first chromatography – isolation of products mixture: 30– 80% DCM in pentane; second chromatography – purification of major isomer: 5–30% Et₂O in pentane; TLC analysis: petroleum ether/Et₂O 7:3, Rf major product = 0.55, Rf minor $p_{product} = 0.4$, Rf starting material = 0.6; visualization with p-anisaldehyde) (81 mg, 62%) yield, 78% GC yield). (-)-(2S,5R)-2-Fluoro-5-methylcyclohexanone: IR (film) 2958, 2878, 1732, 1459, 1428, 1331, 1274, 1079, 1056, 967, 916, 874, 703 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.76 (ddd, J = 50.0, 8.2, 4.7 Hz, 1H, CFH), 2.47–2.39 (m, 2H, O=CCH₂), 2.24–2.14 (m, 2H, CFHCH₂, CH₃CH), 2.11–2.00 (m, 1H, CFHCH₂), 1.86-1.79 (m, 1H, CFHCH₂CH₂), 1.75-1.67 (m, 1H, CFHCH₂CH₂), 1.02 (d, J=6.9 Hz, 3H, CH₃); ¹³C NMR (125 MHz, CDCl₃) δ 206.7 (d, J = 17.6 Hz), 92.6 (d, J = 185.0 Hz), 46.7, 33.4, 30.8 (d, J = 20.5 Hz), 28.4 (d, J = 6.2 Hz), 20.3; ¹⁹F NMR (282 MHz, CDCl₃) δ –188.4 (dm, J = 49.9 Hz); HRMS (ES) exact mass calculated for [M+H]⁺ (C₇H₁₁FONa) requires m/z 153.0686, found m/z 153.0686; [α]_D = -61.6 (c = 0.85, CHCl₃). GC analysis using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): t_r = 16.8 min.

Selected data for minor regioisomer (2*S*,3*R*)-2-Fluoro-3-methylcyclohexanone (Table 1, entry 11): TLC analysis (petroleum ether/Et₂O 7:3, Rf _{minor product} = 0.4); ¹H NMR (500 MHz, CDCl₃) δ 4.52 (dd, J = 49.1, 11.3 Hz, 1H, CFH), 2.55–2.48 (m, 1H, O=CCH₂), 2.37–2.29 (m, 1H, O=CCH₂), 2.06–1.90 (m, 3H, CFHCHCH₃, O=CCH₂CH₂, O=CCH₂CH₂CH₂), 1.70–1.60 (m, 1H, O=CCH₂CH₂), 1.54–1.45 (m, 1H, O=CCH₂CH₂CH₂), 1.19 (d, J = 6.3 Hz, 3H, CH₃); ¹³C NMR (125 MHz, CDCl₃) δ 205.5 (d, J = 14.3 Hz), 97.8 (d, J = 193.6 Hz), 41.0 (d, J = 17.6 Hz), 40.4, 32.1 (d, J = 8.1 Hz), 25.6, 18.5; ¹⁹F NMR (282 MHz, CDCl₃) δ –196.0 (dm, J = 49.3 Hz). GC analysis using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): t_r = 22.5 min.



2-Fluoro-4-phenylcyclohexanone (**Table 1, entry 12**): Prepared according to the general procedure using 1.0 mmol of NFSI (328 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), **20 mol**% of catalyst 9-epi-DHQDA·TCA·H₂O and 2.0 mmol of 4-phenylcyclohexanone (349 mg) in **2 mL** of total volume of THF. After stirring for **48 h** at –20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O, concentrated and dissolved in DCM/petroleum ether 1:1. Purification on silica gel (40–100% DCM in petroleum ether; TLC analysis: DCM, Rf trans-product = 0.6, Rf cis-product = 0.45, Rf starting material = 0.4; visualization with p-anisaldehyde) afforded a colorless crystals of trans- and cis-product with 68% overall yield and 4:1 trans/cis ratio.

trans-(*+*)-2-Fluoro-4-phenylcyclohexanone (107 mg, 55% yield, 97% ee): IR (film) 2943, 1728, 1496, 1455, 1428, 1320, 1248, 1063, 1017, 972, 935, 758, 698 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.39–7.34 (m, 2H, **Ph**), 7.30–7.26 (m, 3H, **Ph**), 4.78 (bd, J = 50.3 Hz, 1H, CFH), 3.49–3.41 (m, 1H, PhCH), 3.04–2.96 (m, 1H, O=CCH₂CH₂), 2.59–2.52 (m, 1H, CFHCH₂), 2.52–2.46 (m, 1H, O=CCH₂), 2.31–2.13 (m, 2H, CFHCH₂ O=CCH₂), 2.09–1.99 (m, 1H, O=CCH₂CH₂); ¹³C NMR (125 MHz, CDCl₃) δ 206.9 (d, J = 20.4 Hz), 143.0, 129.0, 127.1, 126.9, 92.3 (d, J = 178.3 Hz), 40.4 (d, J = 21.5 Hz), 37.9 (d, J = 1.9 Hz), 37.0 (d, J = 3.3 Hz), 34.3; ¹⁹F NMR (282 MHz, CDCl₃) δ –186.8 (m); HRMS (ES) exact mass calculated for [M+H]⁺ (C₁₂H₁₄FO) requires m/z 193.1023, found m/z 193.1023; [α]_D = +36.9 (c = 1.04, CHCl₃). Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc

(50 m x 0.25 mm) column (120 °C, 15 min; 175 °C, 120 min): (-)-trans-enantiomer (minor) $t_r = 40.5$ min and (+)-trans-enantiomer (major) $t_r = 42.1$ min.

cis-2-Fluoro-4-phenylcyclohexanone - minor product (25 mg, 13% yield, 85% ee): IR (film) 2943, 1736, 1497, 1455, 1108, 1059, 863, 762, 702 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.38–7.34 (m, 2H, **Ph**), 7.30–7.24 (m, 3H, **Ph**), 5.14 (ddd, J = 48.2, 12.5, 6.8 Hz, 1H, CFH), 3.24–3.16 (m, 1H, PhCH), 2.72–2.61 (m, 2H, CFHCH₂, O=CCH₂CH₂), 2.57 (td, J = 14.0, 6.0 Hz, 1H, O=CCH₂), 2.28–2.22 (m, 1H, O=CCH₂), 2.21–2.11 (m, 1H, CFHCH₂), 1.97–1.88 (m 1H, O=CCH₂CH₂); ¹³C NMR (125 MHz, CDCl₃) δ 205.2 (d, J = 13.8 Hz), 142.8, 129.0, 127.3, 126.8, 91.9 (d, J = 193.1 Hz), 41.4 (d, J = 10.0 Hz), 40.9 (d, J = 18.1 Hz), 39.6, 34.4; ¹⁹F NMR (282 MHz, CDCl₃) δ –189.4 (dm, J = 48.4 Hz); HRMS (ES) exact mass calculated for [M+Na]⁺ (C₁₂H₁₃FONa) requires m/z 215.0843, found m/z 215.0845. Enantiopurity was determined by GLC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 175 °C, 120 min): major *cis*-enantiomer t_r = 105.4 min and minor *cis*-enantiomer t_r = 108.5 min.



(-)-2-Fluorocycloheptanone (Table 1, entry 13): A 7 mL vial equipped with a magnetic stir bar was charged with 1.0 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), and 3.0 mL of THF. The mixture was cooled to -20 °C and 10 mol% of catalyst 9-epi-DHQDA·TCA in 1 mL of THF (freshly prepared 0.1 M solution in THF; no water was added - addition of even small amount of water (10 mol%) decrease ee and yield) were added followed by cycloheptanone (355 μ L, 3 equiv). After stirring for 24 h at -20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O. GC analysis of crude mixture: 58% GC yield w.r.t. NFSI, 98-98.5% ee, monofluoro/difluoro-product ratio 4:1, 90% overall GC yield w.r.t. NFSI). Reaction mixture was carefully concentrated, diluted with pentane and chromatographed on silica gel (5-10% Et₂O in pentane; very difficult to separate from trans-2,7-difluorocyclohexanone; TLC analysis: petroleum ether/Et₂O 7:3, Rf product = 0.6, Rf starting material = 0.5) afforded 2-fluorocyclohexanone yield, 98% ee) contaminated with ~5% of trans-2,7-(59 mg. 45% difluorocycloheptanone as a colorless liquid. IR (film) 2934, 2862, 1721, 1455, 1158, 1031, 1009, 932, 895, 834 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 5.05 (dm, J = 48.5 Hz, 1H, CFH), 2.63–2.46 (m, 2H, O=CCH₂), 2.04–1.91 (m, 2H, CH₂), 1.87–1.76 (m, 2H, CH_2), 1.73–1.61 (m, 3H, CH_2), 1.57–1.48 (m, 1H, CH_2); ¹³C NMR (125 MHz, $CDCl_3$) δ 208.9 (d, J = 18.6 Hz), 95.5 (d, J = 184.5 Hz), 40.1, 31.4 (d, J = 21.5 Hz), 28.4, 25.3 (d, J = 6.7 Hz), 23.2; ¹⁹F NMR (282 MHz, CDCl₃) δ –184.8 (m); HRMS (EI) exact mass calculated for $[M]^+$ (C₇H₁₁FO) requires m/z 130.0794, found m/z 130.0794. $[\alpha]_D$ = –35.7 (contain ~5% of difluoro by NMR , c = 0.61, CHCl_3), $[\alpha]_D$ = –33.8 (c =

0.6, benzene). Enantiopurity was determined by GC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): major enantiomer $t_r = 19.8$ min and minor enantiomer $t_r = 22.7$ min.

Selected data for *trans-2*,7-difluorocycloheptanone: TLC analysis (petroleum ether/Et₂O 7:3, Rf = 0.65); Selected NMR data: ¹H NMR (500 MHz, CDCl₃) δ 5.31 (dm, J = 52.0 Hz, 1H, 2×CFH); ¹³C NMR (125 MHz, CDCl₃) δ 94.5 (d, J = 183.6 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –195.2 (m). GC analysis using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): t_r = 18.1 min.

(1R,2R)-2-fluorocycloheptyl 4-bromonaphthalen-1-ylcarbamate (Table 1, entry 13 absolute stereochemistry determination) A 50 mL vial equipped with a magnetic stir bar was charged with 3.17 mmol of NFSI (1 g, 97%), 4.76 mmol of Na₂CO₃ (504 mg), and 12.7 mL of THF. The mixture was cooled to -20 °C and 10 mol% of catalyst 9-epi-DHQDA·TCA in 1 mL of THF (freshly prepared 0.1 M solution in THF) were added followed by cycloheptanone (1.12 mL, 3 equiv). After stirring for 24 h at -20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O. The filtrate was then treated with 5 equiv NaBH₄ (3 g) and 5 mL of EtOH was added. The reaction was stirred for 1 h then quenched with sat aq NH₄Cl (100 mL). The organic layer was then extracted with ethyl acetate and washed with brine (3 × 100 mL) and dried with MgSO₄. Separation of 2-fluorocycloheptanol from cycloheptanone was achieved by column chromatography (t_r 0.5, 40% EtOAc/hexane) and the isolated as a 1:1 mixture of diasteromers. A

portion of 2-fluorocycloheptanol (30 mg, 0.227 mmol) was then treated with 1-bromo-4-isocyanato-naphthalene (1.1 equiv, 62 mg, 0.25 mmol) and NEt₃ (1.1 equiv, 35 μL, 0.25 mmol). The product was purified by column chromatography (20% EtOAc/hexane) and isolated as a white powder (trans: 50 mg, 58%; cis: 23%). Crystals of the trans diasteromer suitable for X-ray diffraction were grown by slow evaporation of a saturated ether solution. IR (film) 3304, 2934, 2864, 1703, 1535, 1496, 1456, 1378, 1362, 1328, 1222, 1126, 1086, 1002, 917, 830, 755 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 8.25 (d, J = 7.9, 1H), 7.87 (d, J = 8.1, 1H), 7.79 – 7.70 (m, 2H), 7.61 – 7.56 (m, 2H), 7.02 (br s, 1H), 5.05 – 4.89 (m, 2H), 2.16 – 1.98 (m, 2H), 1.88 – 1.45 (m, 6H);); ¹³C NMR (125 MHz, CDCl₃) δ 153.5, 132.6, 132.4, 130.0, 128.3, 127.7, 127.3, 121.1, 121.0, 93.9 (d, J = 174.5), 77.0 (d, J = 19.3), 30.2 (d, J = 21.1), 27.3 (d, J = 6.7), 26.5, 23.1, 21.7 (d, J = 6.0); ¹⁹F NMR (282 MHz, CDCl₃) δ –190.2 (s). [α]_D = -7.0 (c = 1.0, CDCl₃).

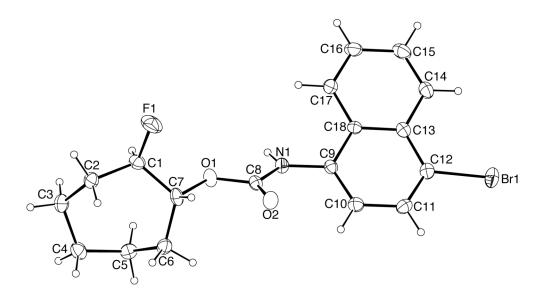


Figure S2. ORTEP drawing of (1R,2R)-2-fluorocycloheptyl 4-bromonaphthalen -1-ylcarbamate.



2-Fluorocyclopentanone (Table 1, entry 14): A 7 mL vial equipped with a magnetic stir bar was charged with 1.0 mmol of NFSI (326 mg, 97%), 1.5 mmol of Na₂CO₃ (160 mg), and 2.55 mL of THF. The mixture was cooled to -20 °C and 10 mol% of catalyst 9-epi-DHQDA·TCA in 1 mL of THF (freshly prepared 0.1 M solution in THF) and 0.45 mL of H₂O (25 equiv; reaction without water addition resulted in formation of difluorocyclopentanone as a major product) were added followed by cyclopentanone (266 μ L, 3 equiv). After stirring for 48 h at -20 °C the reaction was diluted with Et₂O, filtered through a short pad of silica gel, eluting with Et₂O. GC analysis of crude mixture: 54% GC yield w.r.t. NFSI, 86-90% monofluoro/difluoro-product ratio 5:1, ~75% overall yield w.r.t. NFSI. Filtrate was carefully concentrated, diluted with pentane and chromatographed on silica gel (10-20% Et_2O in pentane; TLC analysis: petroleum ether/ Et_2O 7:3, $Rf_{product} = 0.4$, Rf $_{\text{starting material}} = 0.5$; visualization with p-anisaldehyde) afforded analytical sample of very volatile 2-fluorocyclopentanone as a colorless liquid. IR (film) 2980, 1753, 1404, 1353, 1273, 1146, 1099, 1013, 945, 817, 719 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.85 (dm, J = 50.9 Hz, 1H, FCH), 2.46–2.23 (m, 3H, CHFCH₂, O=CCH₂), 2.17– 2.06 (m, 1H, O=CCH₂CH₂), 2.06-1.94 (m, 1H, CHFCH₂), 1.89-1.79 (m, 1H, O=CCH₂CH₂); ¹³C NMR (125 MHz, CDCl₃) δ 212.4 (d, J = 13.4 Hz), 92.3 (d, J =192.2 Hz), 34.5 (d, J = 1.0 Hz), 29.3 (d, J = 17.6 Hz), 16.3 (d, J = 8.1 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –195.7 (dm, J = 50.8 Hz); HRMS (EI) exact mass calculated for $[M]^+$ (C₅H₇FO) requires m/z 102.0481, found m/z 102.0482. Enantiopurity was determined by GC using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm)

column (120 °C, 15 min; 150 °C, 30 min): minor enantiomer $t_r = 27.2$ min and major enantiomer $t_r = 28.6$ min.

Selected data for **2,5-difluorocyclopentanone** (isolated as a hydrate): TLC analysis (petroleum ether/Et₂O 7:3, Rf = 0.25); Selected NMR data: ¹H NMR (500 MHz, CDCl₃). δ 4.79 (dm, J = 51.4 Hz, 1H, FCH), 3.84 (bs, 2H, C(OH)₂), 2.32–2.20 (m, 2H, CH₂), 1.90–1.77 (m, 2H, CH₂); ¹³C NMR (125 MHz, CDCl₃) δ 95.6 (d, J = 184.1 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –193.2 (m). GC analysis using a Macherey-Nagel Hydrodex-B-TBDAc (50 m x 0.25 mm) column (120 °C, 15 min; 150 °C, 30 min): t_r = 21.4 min.

(2*R*)-(+)-2α-Fluoro-5α-cholestan-3-one (Figure 2): A 7 mL vial equipped with a magnetic stir bar was charged with 5α -cholestan-3-one (194 mg, 0.5 mmol), 1.25 equiv of NFSI (203 mg, 0.62 mmol), Na₂CO₃ (99 mg, 0.93 mmol) and 1.0 mL of THF. The mixture was cooled to -20 °C and 20 mol% of 9-epi-DHQDA·TCA in 1.0 mL of THF was added (freshly prepared 0.1 M solution of catalyst; no water addition is required). The mixture was stirred at -20 °C for 36 h, and then filtered through a short pad of silica gel, eluting with Et₂O and concentrated. GC analysis of crude mixture: conversion 93%; selectivity 96:4 (4% is a sum of 3 minor products). Purification of the resulting mixture on silica gel (30–100% DCM in petroleum ether; TLC analysis: DCM, Rf product = 0.6, Rf starting material = 0.45; visualization with CAM) afforded (2*R*)-2α-fluoro-5α-cholestan-3-one as a white solid (174 mg, 85% yield,

97% purity by GC). IR (film) 2927, 2862, 1733, 1466, 1447, 1382, 1086, 1028, 907, 732 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 5.01 (ddd, J = 48.0, 12.5, 7.0 Hz, 1H, CFH), $2.50 \text{ (ddd, } J = 11.7, 6.9, 4.4 \text{ Hz}, 1\text{H, CFH}), 2.36 \text{ (dd, } J = 14.2, 1\text{H, O=CCH}_2), 2.23$ $(ddd, J = 14.2, 6.3, 3.8 \text{ Hz}, 1H, O=CCH_2), 2.00 (dm, J = 12.7 \text{ Hz}, 1H), 1.86-1.78 (m, J=12.7 \text{ Hz}$ 1H), 1.70 (dm, J = 13.1 Hz, 1H), 1.60-1.20 (m, 14H), 1.08 (s, 3H, CH₃-C19), 0.89 $(d, 3H, J = 6.5 \text{ Hz}, CH_3-C21), 0.86 (d, 3H, J = 6.6 \text{ Hz}, CH_3-C26), 0.85 (d,$ 6.6 Hz, CH₃-C27), 0.67 (s, 3H, CH₃-C18), 1.17-0.78 (m, 9H); ¹³C NMR (125 MHz, CDCl₃) δ 205.5 (d, J = 13.4 Hz), 91.5 (d, J = 189.3 Hz), 56.3, 56.2, 53.9, 47.8, 46.0 (d, J = 15.7 Hz), 43.6, 42.8, 39.9, 39.7, 37.7 (d, J = 9.5 Hz), 36.3, 36.0, 34.7, 31.7,28.5, 28.4, 28.2, 24.4, 24.0, 23.0, 22.8, 21.8, 18.8, 13.0, 12.2; ¹⁹F NMR (282 MHz, CDCl₃) δ –194.4 (dm, J 48.1 Hz); HRMS (ES) exact mass calculated for [M+H]⁺ $(C_{27}H_{46}FO)$ requires m/z 405.3527, found m/z 405.3529; $[\alpha]_D = +61.8$ (c = 1.05, CHCl₃). The stereochemistry on C2 was assigned based on comparison with NMR data in the literature 17 as well as observed nOe enhancement. 2D NOESY spectra shoved cross-peaks between CFH and axial methyl group in C-19 position what suggest that fluorine atom is in equatorial position. Use of pseudo-enantiomeric 9epi-CDA instead 9-epi-DHQDA resulted in non-selective reaction.

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^{17 (}a) Thomas, M. G.; Suckling, C. J.; Pitt, A. R.; Suckling, K. E. J. Chem. Soc., Perkin Trans. 1 1999, 3191. (b) Sato, S.; Yoshida, M.; Hara, S. Synthesis 2005, 2602. (c) Stavber, S.; Jereb, M.; Zupan, M. Synthesis 2002, 2609.

(2R)-(+)- 2α -Fluoro- 5α -pregnane-3,20-dione (Figure 2): A 7 mL vial equipped with a magnetic stir bar was charged with 0.5 mmol of 5α -pregnane-3,20-dione (159) mg), 1.5 equiv of N-fluorobenzenesulfonimide (244 mg, 0.75 mmol), 1.5 equiv of Na₂CO₃ (81 mg, 0.75 mmol) and dissolved in THF (0.5 mL) and DCM (1.5 mL) to improve solubility of diketone. The mixture was cooled to -10 °C and 20 mol% of 9epi-DHQDA·TCA in 1 mL of THF was added (freshly prepared 0.1 M solution of catalyst). The reaction was stirred at -10 °C for 48 h, and then filtered through a short pad of silica gel, eluting with Et₂O/DCM 1:1 and concentrated. GC analysis of crude mixture: conversion 97%; selectivity 93:7 (7% is a sum of 3 minor products). Purification of the resulting mixture on silica gel (DCM to 2–10% Et₂O in DCM; TLC analysis (5% Et₂O in DCM, Rf product = 0.6, Rf starting material = 0.5; visualization with CAM) afforded the title compounds as a white solid (153 mg, 91% yield, 95% purity by GC). IR (film) 2940, 2853, 1731, 1697, 1450, 1440, 1360, 1200, 1156, 1090, 1026, 994, 902, 736 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 5.01 (ddd, J = 47.9, 12.3, 7.0 Hz, 1H, CF**H**), 2.55–2.47 (m, 2H, CF**H**), 2.37 (dd, J = 14.1, 1H, O=CC**H**₂), 2.25 $(ddd, J = 14.3, 6.2, 3.7 \text{ Hz}, 1H, O=CCH_2), 2.19-2.11 \text{ (m, 1H)}, 2.11 \text{ (s, 3H, CH}_3C=O),$ 2.07-1.98 (m, 1H), 1.75-1.12 (m, 13H), 1.08 (s, 3H, CH_3-C19), 1.00-0.82 (m, 2H), 0.62 (s, 3H, CH₃-C18); 13 C NMR (125 MHz, CDCl₃) δ 209.7, 205.2 (d, J = 13.4 Hz), 91.3 (d, J = 189.4 Hz), 63.8, 56.3, 53.7, 47.8, 45.9 (d, J = 16.2 Hz), 44.3, 43.5, 38.9, $37.7 \text{ (d, } J = 9.5 \text{ Hz)}, 34.6, 31.8, 31.6, 28.3, 24.5, 22.9, 21.8, 13.6, 13.0; {}^{19}\text{F NMR} (282.8)$ MHz, CDCl₃) δ –194.5 (dm, J = 48.0 Hz); HRMS (ES) exact mass calculated for [M+H]⁺ (C₂₁H₃₂FO₂) requires m/z 335.2381, found m/z 335.2384; [α]_D = +134.6 (c = 1.00, CHCl₃). The relative stereochemistry on C2 was assigned based on 2D NOESY and X-ray analysis. 2D NOESY spectra shoved cross-peaks between FCH and axial methyl group (C-19) and axial α -proton of O=CCH₂, what suggest that fluorine atom is in equatorial position. Use of pseudo-enantiomeric 9-epi-CDA instead 9-epi-DHQDA resulted in non-selective reaction.

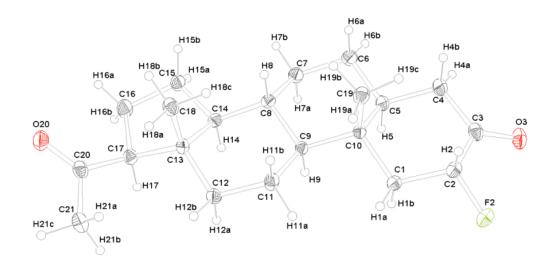


Figure S3. ORTEP drawing of (2R)-(+)- 2α -Fluoro- 5α -pregnane-3,20-dione.

(3aR,4R,7aS)-(+)-4-Fluoro-7a-methylhexahydro-1*H*-indene-1,5-dione (Figure 2): A 7 mL vial equipped with a magnetic stir bar was charged with 1.0 mmol of (3aR,7aS)-7a-methylhexahydro-1H-indene-1,5-dione (166 mg), 1.1 equiv of Nfluorobenzenesulfonimide (357 mg, 1.1 mmol), Na₂CO₃ (175 mg, 1.65 mmol) and 3 mL of THF. The mixture was cooled to -20 °C and after 10 min 10 mol% of 9-epi-DHQDA·TCA in 1 mL of THF (freshly prepared 0.1 M solution of catalyst) was added. The mixture was stirred at -20 °C for 24 h, and then filtered through a short pad of silica gel, eluting with Et₂O/DCM 1:1 and concentrated. GC analysis of crude mixture: conversion 92%; selectivity 9:1 (10% is a sum of 3 minor products). Purification of the resulting mixture on silica gel (20–40% AcOEt in petroleum ether; TLC analysis (petroleum ether/ AcOEt 3:2, Rf product = 0.55, Rf starting material = 0.45, visualization with CAM) afforded the title compounds as a white solid (137 mg, 74% yield, >98% purity by GC). IR (film) 2969, 2926, 1731, 1445, 1410, 1162, 1142, 1095, 1056, 1023, 908, 858 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 4.57 (dd, J = 48.6, 9.5 Hz, 1H, CFH), 2.58–2.39 (m, 4H, CFHCH, O=CCH₂), 2.34–2.19 (m, 3H, $O=CCH_2$, $O=CCH_2CH_2$), 2.13–2.06 (m, 1H, $O=CCH_2CH_2$), 1.76–1.68 (m, 1H, O=CCH₂CH₂), 1.16 (s, 3H, CH₃); 13 C NMR (125 MHz, CDCl₃) δ 218.7, 205.3 (d, J = 14.8 Hz), 92.3 (d, J = 191.7 Hz), 51.3 (d, J = 20.0 Hz), 49.6 (d, J = 7.2 Hz), 35.8, 33.4, 30.8, 23.0, 21.2 (d, J = 1.4 Hz); ¹⁹F NMR (282 MHz, CDCl₃) δ –194.0 (ddd, J =48.4, 17.1, 5.0 Hz); HRMS (ES) exact mass calculated for $[M+Na]^+$ ($C_{10}H_{13}FO_2Na$) requires m/z 207.0792, found m/z 207.0792; $[\alpha]_D = +78.5$ (c = 1.00, CHCl₃). The

relative stereochemistry on C4 was assigned based on 2D NOESY spectra which

showed no cross-peaks between CFH and axial methyl group, what suggest that fluorine atom is in axial position. The same direction of fluorination was observed with steroid systems (e.g. 5β -pregnane-3,20-dione) having *cis*-configuration of A-B rings (fluorination on C4). Use of pseudo-enantiomeric 9-epi-CDA instead 9-epi-DHQDA resulted in non-selective reaction.