

Supplementary Information

Atomic layer deposition of a Sb_2Se_3 Photo-absorber Layer using Selenium Dimethyldithiocarbamate as new Se precursor

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SI-1: Literature review of Se precursors investigated for metal selenide ALD

Sr. No	Se Precursor	Vapor pressure	Decomposition temp	Safety quotient	Availability	Reference	Note
1.	H_2Se	High (gaseous precursor)		Extremely toxic and flammable	Limited (due to toxicity)	^{1,2}	NA
2.	Diethylselenium + H_2	NA	Decomposed Se vapors only	Extremely toxic and flammable	Commercially available but with limited usage	³	Not a ideal ALD precursor. Limited ALE report. Not suitable for most exchange reaction with most often used metal precursors
3.	$\text{Se} + \text{H}_2$	NA	NA	Extremely toxic and flammable	Commercially available but with limited usage	⁴	Not an ideal ALD precursor. Limited ALE report. Not suitable for most exchange reaction with most often used metal precursors
4.	$(\text{R}_3\text{Si})_2\text{Se}$	Data not available	Data not available	Data not available	Commercially NOT available	^{5,6}	Lab scale synthesis reported with 83% yield.
5.	Selenium Dimethyldithiocarbamate	Low, solid precursor	200°C	NO, unless exposed to large amount	YES	This report	

SI-2: Substrate preparation:

Commercially available TEC 7 fluorine doped tin oxide (FTO) coated conducting glass substrates (from Dyesol, Australia) are used as substrates for *ex-situ* measurement purposes. The substrates are ultrasonically cleaned in acetone, alconox solution, DI water and isopropyl alcohol (IPA) sequentially for 15 min each. Dense TiO_2 (d- TiO_2) blocking layer is then spin coated at the spin program of 2500 rpm for 60 sec and then sintered in air at 500°C for 1 hr followed by natural cooling. The solution used for d- TiO_2 spin coating is prepared in two steps where step one contains 369 μL of TTIP to 2.53 mL of IPA stirred vigorously for 5 min. In the second step, a solution of 35 μl HCl in 2.53 mL of IPA is then added dropwise and stirred for 2 hours before spin coating on the FTO substrates. A mesoporous TiO_2 (p- TiO_2) is then spin coated on d- TiO_2 layer using a commercially available 30 NRD titania paste (from Dyesol, Australia) where the paste is diluted in an anhydrous ethanol (from Sigma Aldrich) in 1:3 weight ratio and spin coated at 1000 rpm for 60 sec. The samples are then sintered again in air at 500°C for 1 hr followed by natural cooling.

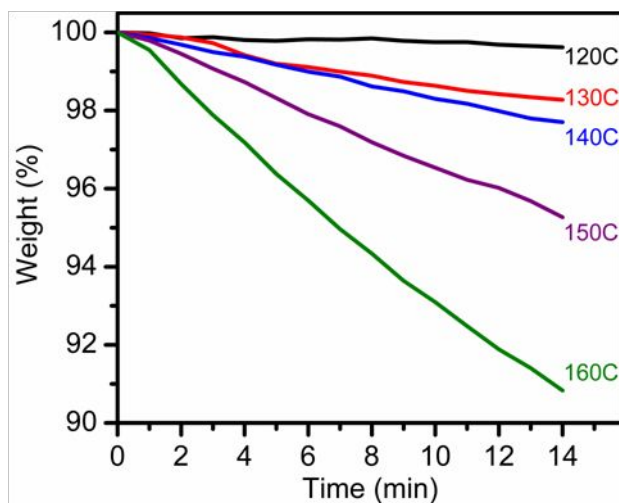


Figure SI-1: Isothermal TGA data for SDMDTC in N₂ ambience at different temperatures namely 120°C, 130°C, 140°C, 150°C and 160°C.

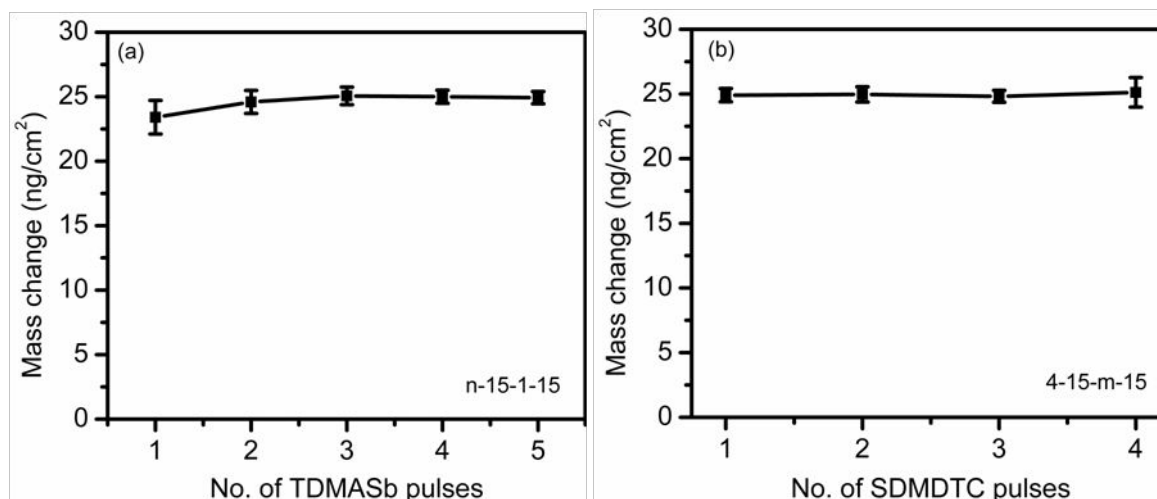


Figure SI-2: Mass changes versus precursor exposures of (a) TDMASb and (b) SDMDTC for self-saturation studies during Sb_2Se_3 deposition.

Figure SI-2(a) represents the mass gain per cycle as a function of TDMASb exposure where single pulse of 1 sec is kept constant in the SDMDTC half cycle. The surface sites are seen to saturate completely with minimum of 3 TDMASb exposures of 1 sec each. However, growth rate seems to saturate with a single exposure of 1 sec of SDMDTC in the second half cycle as shown in figure SI-2(b). Hence, 3 exposures of TDMASb and single exposure of SDMDTC are required to saturate the surface reactions for each ALD cycle producing a steady state mass gain of ca. 25 ng/cm². This corresponds to the growth rate of ca. 0.28 Å/cyl as the saturated growth of Sb_2Se_3 .

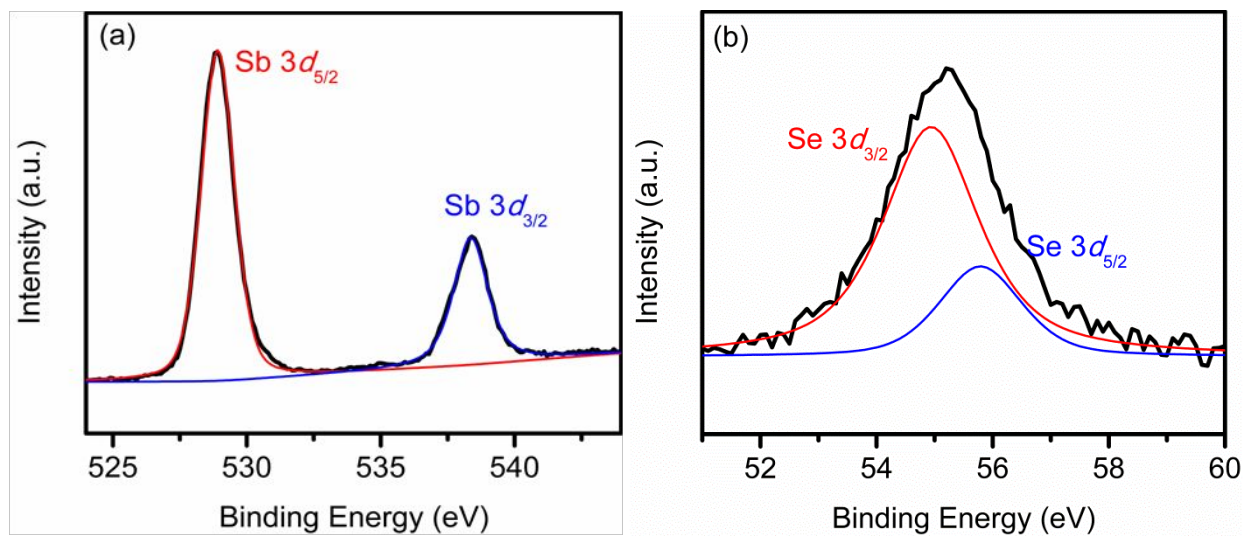


Figure SI-3: Deconvolution of high resolution core scan of (a) Sb 3*d* and (b) Se 3*d* for as-deposited samples.

SI-6: Optical transmission and Tauc plot for as-deposited Sb_2Se_3 thin films:

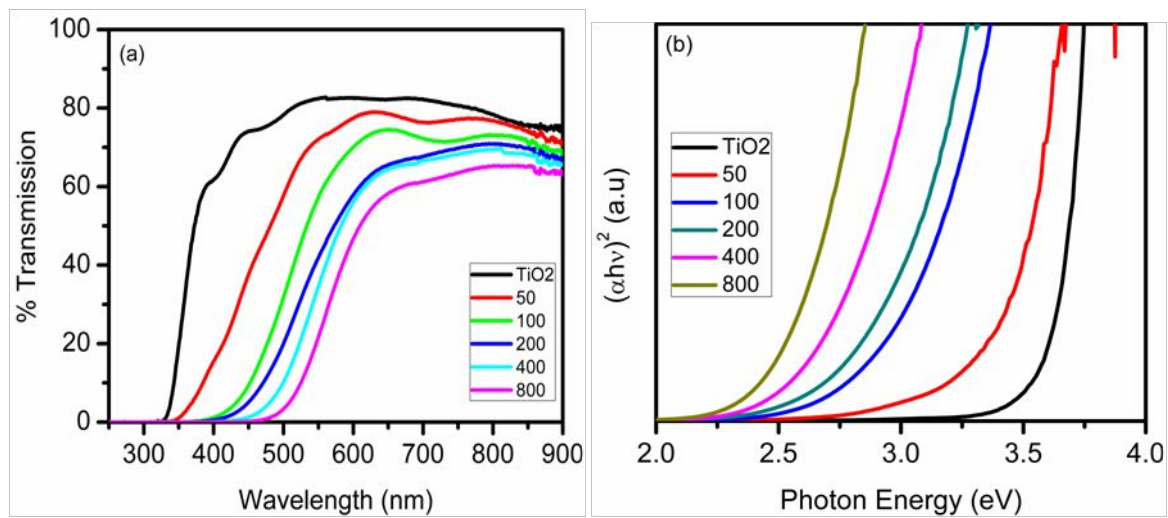


Figure SI-4: (a) Optical transmission spectra of bare and ALD Sb_2Se_3 coated TiO₂ films at 150°C and (b) the corresponding Tauc plot with $n=2$ for direct band gap calculations.

SI-7: Urbach energy calculation:

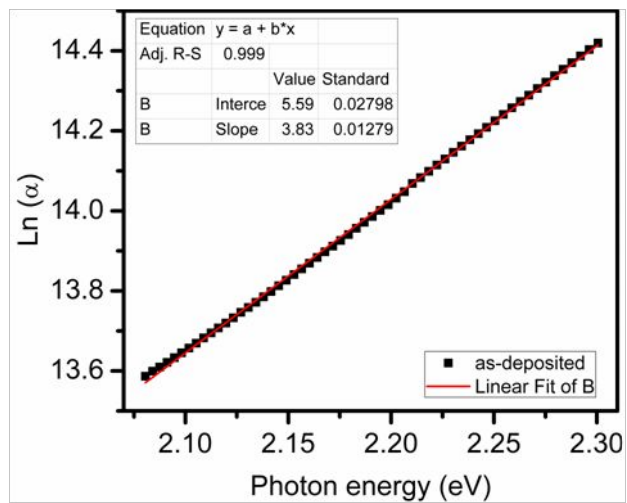


Figure SI-5: Linear fitting curve for the Urbach energy calculation of as-deposited Sb_2Se_3 ALD grown films.

SI-8: Reference Xe light spectra:

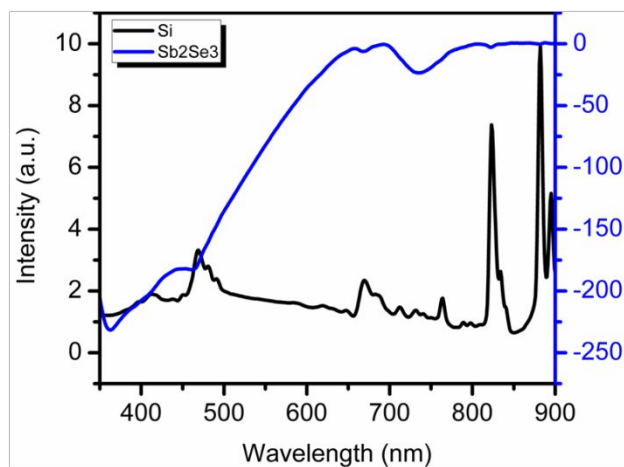


Figure SI-6: Xe light spectra measured by Si detector (black) and Sb₂Se₃ SPS spectra (blue) under the monochromatic light in the wavelength range of 900-300 nm.

REFERENCES

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